

# MOS INTEGRATED CIRCUIT $\mu$ PD444012A-X

# 4M-BIT CMOS STATIC RAM 256K-WORD BY 16-BIT EXTENDED TEMPERATURE OPERATION

# **Description**

The  $\mu$ PD444012A-X is a high speed, low power, 4,194,304 bits (262,144 words by 16 bits) CMOS static RAM.

The  $\mu$ PD444012A-X has two chip enable pins (/CE1, CE2) to extend the capacity.

The  $\mu$ PD444012A-X is packed in 48-pin PLASTIC TSOP (I) (Normal bent).

### **Features**

- 262,144 words by 16 bits organization
- Fast access time: 50, 55, 70, 85, 100, 120 ns (MAX.)
  - Byte data control: /LB (I/O1 I/O8), /UB (I/O9 I/O16)
- ★ Low voltage operation

(B version: Vcc = 2.7 to 3.6 V, C version: Vcc = 2.2 to 3.6 V)

- Low Vcc data retention: 1.0 V (MIN.)
- Operating ambient temperature: T<sub>A</sub> = −25 to +85°C
- Output Enable input for easy application
- Two Chip Enable inputs: /CE1, CE2

Part number	Access time	Operating supply	Operating ambient		Supply current				
	ns (MAX.)	Voltage	temperature	At operating	At standby	At data retention			
		V	°C	mA (MAX.)	μA (MAX.)	μ <b>Α</b> (MAX.)			
μPD444012A-BxxX	50 Note 1, 55, 70, 85, 100	2.7 to 3.6	-25 to +85	40 Note 2	7	3			
				45 Note 3					
				50 Note 4					
μPD444012A-CxxX	70, 85, 100, 120	2.2 to 3.6		40					

- **★** Notes 1. Vcc ≥ 3.0 V
- **2.** Cycle time  $\geq$  70 ns
- **3.** Cycle time = 55 ns
- ★ 4. Cycle time = 50 ns

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Not all devices/types available in every country. Please check with local NEC representative for availability and additional information.

# **★** Ordering Information

Part number	Package	Access time ns (MAX.)	Operating supply voltage	Operating temperature	Remark
μPD444012AGY-B55X-MJH	48-pin PLASTIC TSOP (I)	55, 50 Note	2.7 to 3.6	-25 to +85	B version
μPD444012AGY-B70X-MJH	(12×18) (Normal bent)	70			
μPD444012AGY-B85X-MJH		85			
μPD444012AGY-B10X-MJH		100			
μPD444012AGY-C70X-MJH		70	2.2 to 3.6		C version
μPD444012AGY-C85X-MJH		85			
μPD444012AGY-C10X-MJH		100			
μPD444012AGY-C12X-MJH		120			

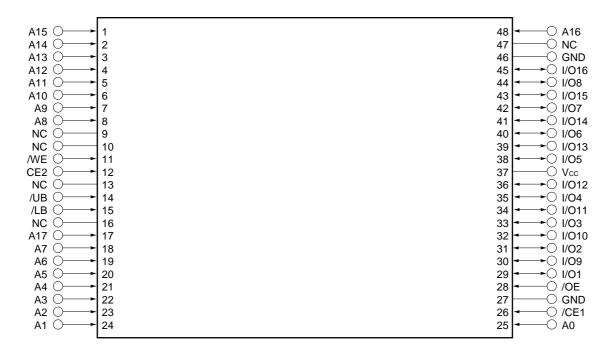
Note  $Vcc \ge 3.0 \text{ V}$ 

# ★ Pin Configuration (Marking Side)

/xxx indicates active low signal.

# 48-pin PLASTIC TSOP (I) (12×18) (Normal bent)

[  $\mu$ PD444012AGY-BxxX-MJH ] [  $\mu$ PD444012AGY-CxxX-MJH ]



A0 - A17 : Address inputs
I/O1 - I/O16 : Data inputs / outputs
/CE1, CE2 : Chip Enable 1, 2
/WE : Write Enable
/OE : Output Enable
/LB, /UB : Byte data select
Vcc : Power supply
GND : Ground

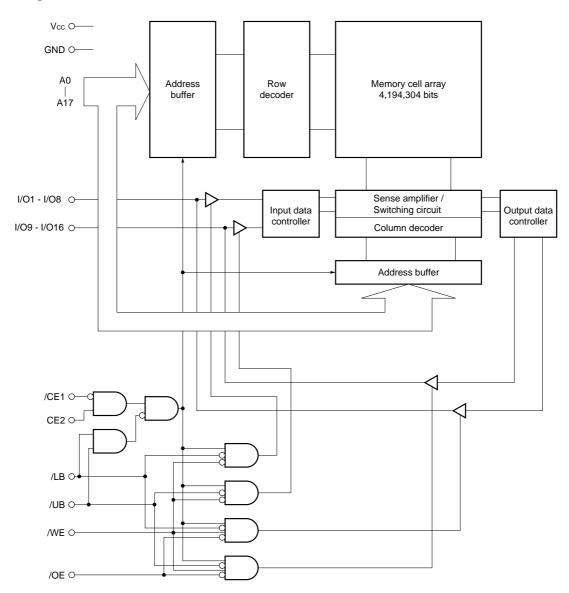
**Remark** Refer to **Package Drawing** for the 1-pin index mark.

: No Connection

NC

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# **Block Diagram**



**Truth Table** 

Truth	able								
/CE1	CE2	/OE	/WE	/LB	/UB	Mode	1/9	0	Supply current
							I/O1 - I/O8	I/O9 - I/O16	
Н	×	×	×	×	×	Not selected	High impedance	High impedance	Isa
×	┙	×	×	×	×				
L	Н	Н	Н	×	×	Output disable	High impedance	High impedance	ICCA
		L	Н	L	L	Word read	<b>D</b> оит	<b>D</b> оит	
				L	Н	Lower byte read	<b>D</b> оит	High impedance	
				Н	L	Upper byte read	High impedance	<b>D</b> оит	
		×	L	L	L	Word write	Din	Din	
				L	Н	Lower byte write	Din	High impedance	
				Н	L	Upper byte write	High impedance	Din	
×	×	×	×	Н	Н	Not selected	High impedance	High impedance	<b>I</b> sв

 $\textbf{Remark} \hspace{0.1in} \times \hspace{0.1in} : V_{IH} \hspace{0.1in} or \hspace{0.1in} V_{IL}$ 

# **Electrical Specifications**

# **Absolute Maximum Ratings**

Parameter	Symbol	Condition	Rating	Unit
Supply voltage	Vcc		-0.5 <sup>Note</sup> to +4.0	V
Input / Output voltage	VT		-0.5 Note to Vcc + 0.4 (4.0 V MAX.)	V
Operating ambient temperature	TA		-25 to +85	°C
Storage temperature	T <sub>stg</sub>		-55 to +125	°C

Note -3.0 V (MIN.) (Pulse width: 30 ns)

Caution Exposing the device to stress above those listed in Absolute Maximum Rating could cause permanent damage. The device is not meant to be operated under conditions outside the limits described in the operational section of this specification. Exposure to Absolute Maximum Rating conditions for extended periods may affect device reliability.

# **★** Recommended Operating Conditions

Parameter	Symbol	Condition	μPD444012A-BxxX		μPD4440	Unit	
			MIN.	MAX.	MIN.	MAX.	
Supply voltage	Vcc		2.7	3.6	2.2	3.6	V
High level input voltage	VIH	2.7 V ≤ Vcc ≤ 3.6 V	2.4	Vcc+0.4	2.4	Vcc+0.4	V
		2.2 V ≤ Vcc < 2.7 V	-	-	2.0	Vcc+0.3	
Low level input voltage	VIL		-0.3 Note	+0.5	-0.3 Note	+0.3	٧
Operating ambient temperature	TA		-25	+85	-25	+85	°C

Note -1.5 V (MIN.) (Pulse width: 30 ns)

# Capacitance (T<sub>A</sub> = 25°C, f = 1 MHz)

Parameter	Symbol	Test condition	MIN.	TYP.	MAX.	Unit
Input capacitance	Cin	Vin = 0 V			8	pF
Input / Output capacitance	C <sub>I/O</sub>	V <sub>1</sub> /O = 0 V			10	pF

Remarks 1. VIN: Input voltage

Vi/o: Input / Output voltage

2. These parameters are not 100% tested.

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# DC Characteristics (Recommended Operating Conditions Unless Otherwise Noted)(1/2)

Parameter	Symbol	Test co	ondition		Vcc ≥ 2.7	V	Unit
				μ	PD444012A	BxxX	
				MIN.	TYP.	MAX.	
Input leakage current	lu	V <sub>IN</sub> = 0 V to V <sub>CC</sub>		-1.0		+1.0	μΑ
I/O leakage current	ILO	V <sub>I/O</sub> = 0 V to Vcc, /CE1	= Vih or	-1.0		+1.0	μΑ
		CE2 = VIL or /WE = VIL	or /OE = VIH				
Operating supply current	ICCA1	/CE1 = V <sub>IL</sub> , CE2 = V <sub>IH</sub> ,	Cycle time = 50 ns		-	50	mA
		Minimum cycle time,	Cycle time = 55 ns		-	45	
		I <sub>1</sub> /O = 0 mA	Cycle time ≥ 70 ns		_	40	
	Icca2	/CE1 = V <sub>IL</sub> , CE2 = V <sub>IH</sub> ,	$I_{VO} = 0 \text{ mA},$		_	4	
		Cycle time = ∞					
	Іссаз	/CE1 ≤ 0.2 V, CE2 ≥ Vo	cc - 0.2 V,		-	6	
		Cycle time = 1 $\mu$ s, I <sub>VO</sub> :	= 0 mA, $V_{IL} \le 0.2 V$ ,				
		V <sub>IH</sub> ≥ V <sub>CC</sub> − 0.2 V					
Standby supply current	lsв	/CE1 = VIH or CE2 = VII	L or /LB = /UB = VIH		-	0.6	mA
	I <sub>SB1</sub>	/CE1 ≥ Vcc - 0.2 V, CE	£2 ≥ Vcc – 0.2 V		0.5	7	μА
	I <sub>SB2</sub>	CE2 ≤ 0.2 V			0.5	7	
	I <sub>SB3</sub>	/LB = /UB ≥ Vcc - 0.2 \	/, /CE1 ≤ 0.2 V,		0.5	7	
		CE2 ≥ Vcc - 0.2 V					
High level output voltage	Vон	Iон = -0.5 mA		2.4			V
Low level output voltage	Vol	IoL = 1.0 mA				0.4	V

Remarks 1. VIN: Input voltage

Vi/o: Input / Output voltage

2. These DC characteristics are in common regardless of product specification.



# **★** DC Characteristics (Recommended Operating Conditions Unless Otherwise Noted)(2/2)

Parameter	Symbol	Test condition		$Vcc \ge 2.2 \text{ V}$		Unit	
				$\mu$ P	D444012A-C	xxX	
				MIN.	TYP.	MAX.	
Input leakage current	lы	V <sub>IN</sub> = 0 V to V <sub>CC</sub>		-1.0		+1.0	μΑ
I/O leakage current	ILO	$V_{I/O} = 0 V \text{ to } V_{CC}, /CE1 = V_{IH} \text{ or }$	-1.0		+1.0	μΑ	
		CE2 = VIL or /WE = VIL or /OE =					
Operating supply current	ICCA1	/CE1 = V <sub>IL</sub> , CE2 = V <sub>IH</sub> , Minimum	cycle time,		-	40	mA
		I <sub>V</sub> O = 0 mA	Vcc ≤ 2.7 V		-	25	
	Icca2	/CE1 = V <sub>IL</sub> , CE2 = V <sub>IH</sub> ,	_		-	4	
		I <sub>V</sub> O = 0 mA, Cycle time = ∞	Vcc ≤ 2.7 V		-	2	
	Іссаз	/CE1 ≤ 0.2 V, CE2 ≥ Vcc – 0.2 V	,		-	6	
		Cycle time = 1 $\mu$ s, I $\nu$ o = 0 mA,					
		$V_{\text{IL}} \le 0.2 \text{ V}, \text{ V}_{\text{IH}} \ge \text{V}_{\text{CC}} - 0.2 \text{ V}$	Vcc ≤ 2.7 V		-	5	
Standby supply current	IsB	/CE1 = VIH or CE2 = VIL or			-	0.6	mA
		/LB = /UB = V <sub>IH</sub>	Vcc ≤ 2.7 V		-	0.6	
	I <sub>SB1</sub>	/CE1 ≥ Vcc – 0.2 V,			0.5	7	μΑ
		CE2 ≥ Vcc - 0.2 V	Vcc ≤ 2.7 V		0.4	6	
	I <sub>SB2</sub>	CE2 ≤ 0.2 V			0.5	7	
			Vcc ≤ 2.7 V		0.4	6	
	I <sub>SB3</sub>	/LB = /UB ≥ Vcc - 0.2 V, /CE1 ≤	0.2 V,		0.5	7	
		CE2 ≥ Vcc - 0.2 V	Vcc ≤ 2.7 V		0.4	6	
High level output voltage	Vон	Iон = −0.5 mA		2.4			V
			Vcc ≤ 2.7 V	1.8			
Low level output voltage	Vol	IoL = 1.0 mA				0.4	V

Remarks 1. VIN: Input voltage

Vi/o: Input / Output voltage

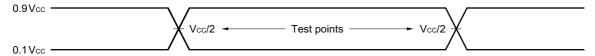
2. These DC characteristics are in common regardless of product classification.

# **AC Characteristics (Recommended Operating Conditions Unless Otherwise Noted)**

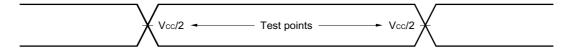
### **★** AC Test Conditions

[  $\mu$ PD444012A-B55X,  $\mu$ PD444012A-B70X,  $\mu$ PD444012A-B85X,  $\mu$ PD444012A-B10X ]

Input Waveform (Rise and Fall Time ≤ 5 ns)



**Output Waveform** 

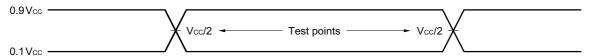


**Output Load** 

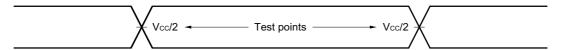
1TTL + 50 pF

# [ $\mu$ PD444012A-C70X, $\mu$ PD444012A-C85X, $\mu$ PD444012A-C10X, $\mu$ PD444012A-C12X ]

Input Waveform (Rise and Fall Time ≤ 5 ns)



**Output Waveform** 



**Output Load** 

1TTL + 30 pF

# ★ Read Cycle (1/2) (B version)

Parameter	Symbol	Vcc ≥	3.0 V				Vcc ≥	2.7 V				Unit	Condition
		μPD44	14012A	μPD44	14012A	μPD44	14012A	μPD44	ιPD444012A μPD444012A		14012A		
		-B	55X	-B	55X	-B7	70X	-B8	35X	-B′	10X		
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Read cycle time	<b>t</b> RC	50		55		70		85		100		ns	
Address access time	<b>t</b> AA		50		55		70		85		100	ns	Note 1
/CE1 access time	<b>t</b> co1		50		55		70		85		100	ns	
CE2 access time	<b>t</b> CO2		50		55		70		85		100	ns	
/OE to output valid	<b>t</b> oe		30		30		35		40		50	ns	
/LB, /UB to output valid	<b>t</b> BA		50		55		70		85		100	ns	
Output hold from address change	tон	10		10		10		10		10		ns	
/CE1 to output in low impedance	t <sub>LZ1</sub>	10		10		10		10		10		ns	Note 2
CE2 to output in low impedance	tLZ2	10		10		10		10		10		ns	
/OE to output in low impedance	tolz	0		0		0		0		0		ns	
/LB, /UB to output in low impedance	<b>t</b> BLZ	10		10		10		10		10		ns	
/CE1 to output in high impedance	t <sub>HZ1</sub>		20	_	20		25		30		35	ns	
CE2 to output in high impedance	t <sub>HZ2</sub>		20		20		25		30		35	ns	
/OE to output in high impedance	tонz		20		20		25		30		35	ns	
/LB, /UB to output in high impedance	<b>t</b> BHZ		20		20		25		30		35	ns	

Notes 1. The output load is 1TTL + 50 pF.

2. The output load is 1TTL + 5 pF.

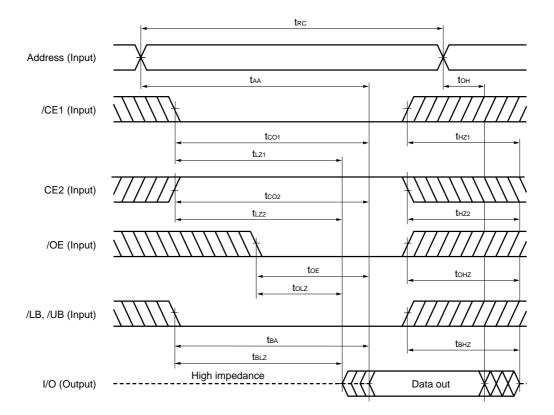
# Read Cycle (2/2) (C version)

Parameter	Symbol				Vcc≥	2.2 V				Unit	Condition
		μPD44	4012A	μPD44	4012A	μPD44	4012A	μPD44	14012A		
		-C7	-C70X		-C85X		10X	-C12X			
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Read cycle time	<b>t</b> RC	70		85		100		120		ns	
Address access time	<b>t</b> AA		70		85		100		120	ns	Note 1
/CE1 access time	<b>t</b> co1		70		85		100		120	ns	
CE2 access time	<b>t</b> CO2		70		85		100		120	ns	
/OE to output valid	toe		35		40		50		60	ns	
/LB, /UB to output valid	<b>t</b> BA		70		85		100		120	ns	
Output hold from address change	tон	10		10		10		10		ns	
/CE1 to output in low impedance	t <sub>LZ1</sub>	10		10		10		10		ns	Note 2
CE2 to output in low impedance	t <sub>LZ2</sub>	10		10		10		10		ns	
/OE to output in low impedance	tolz	0		0		0		0		ns	
/LB, /UB to output in low impedance	<b>t</b> BLZ	10		10		10		10		ns	
/CE1 to output in high impedance	<b>t</b> HZ1		25		30		35		40	ns	
CE2 to output in high impedance	tHZ2		25		30		35		40	ns	
/OE to output in high impedance	tонz		25		30		35		40	ns	
/LB, /UB to output in high impedance	tвнz		25		30		35		40	ns	

Notes 1. The output load is 1TTL + 30 pF.

2. The output load is 1TTL + 5 pF.

# **Read Cycle Timing Chart**



Remark In read cycle, /WE should be fixed to high level.



# ★ Write Cycle (1/2) (B version)

Parameter	Symbol	Vcc ≥	3.0 V				Vcc ≥	2.7 V				Unit	Condition
		μPD44	4012A	μPD44	4012A	μPD444012A		μPD444012A		μPD444012A			
		-B5	55X	-B5	-B55X		-B70X		-B85X		-B10X		
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Write cycle time	twc	50		55		70		85		100		ns	
/CE1 to end of write	tcw1	45		50		55		70		80		ns	
CE2 to end of write	tcw2	45		50		55		70		80		ns	
/LB, /UB to end of write	<b>t</b> <sub>BW</sub>	45		50		55		70		80		ns	
Address valid to end of write	taw	45		50		55		70		80		ns	
Address setup time	<b>t</b> AS	0		0		0		0		0		ns	
Write pulse width	twp	40		45		50		55		60		ns	
Write recovery time	twr	0		0		0		0		0		ns	
Data valid to end of write	tow	25		25		30		35		40		ns	
Data hold time	tон	0		0		0		0		0		ns	
/WE to output in high impedance	twнz		20		20		25		30		35	ns	Note
Output active from end of write	tow	5		5		5		5		5		ns	

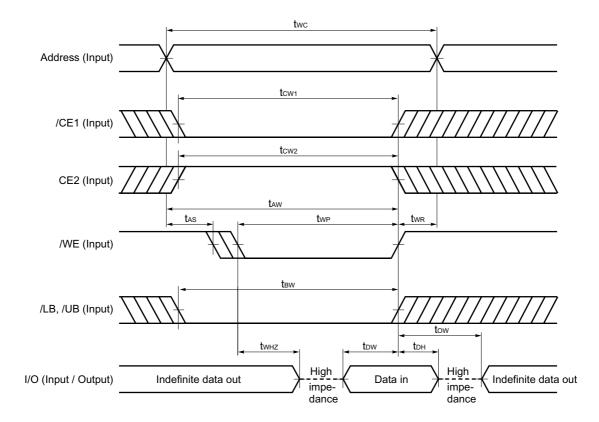
**Note** The output load is 1TTL + 5 pF.

# Write Cycle (2/2) (C version)

Parameter	Symbol				Vcc ≥	2.2 V				Unit	Condition
		μPD44	4012A	μPD44	4012A	μPD44	14012A	μPD44	4012A		
		-C7	-C70X		-C85X		-C10X		-C12X		
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Write cycle time	twc	70		85		100		120		ns	
/CE1 to end of write	tcw1	55		70		80		100		ns	
CE2 to end of write	tcw2	55		70		80		100		ns	
/LB, /UB to end of write	<b>t</b> <sub>BW</sub>	55		70		80		100		ns	
Address valid to end of write	taw	55		70		80		100		ns	
Address setup time	tas	0		0		0		0		ns	
Write pulse width	twp	50		55		60		85		ns	
Write recovery time	twr	0		0		0		0		ns	
Data valid to end of write	tow	30		35		40		60		ns	
Data hold time	tон	0		0		0		0		ns	
/WE to output in high impedance	<b>t</b> wHz		25		30		35		40	ns	Note
Output active from end of write	tow	5		5		5		5		ns	

Note The output load is 1TTL + 5 pF.

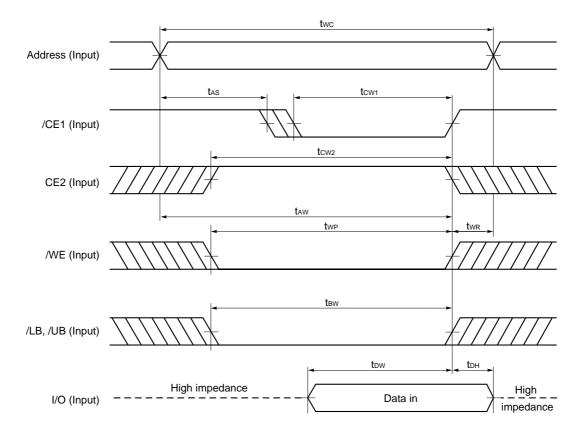
# Write Cycle Timing Chart 1 (/WE Controlled)



- Cautions 1. During address transition, at least one of pins /CE1, CE2, /WE should be inactivated.
  - 2. Do not input data to the I/O pins while they are in the output state.
- **Remarks 1.** Write operation is done during the overlap time of a low level /CE1, /WE, /LB and/or /UB, and a high level CE2.
  - 2. If /CE1 changes to low level at the same time or after the change of /WE to low level, or if CE2 changes to high level at the same time or after the change of /WE to low level, the I/O pins will remain high impedance state.
  - 3. When /WE is at low level, the I/O pins are always high impedance. When /WE is at high level, read operation is executed. Therefore /OE should be at high level to make the I/O pins high impedance.



# Write Cycle Timing Chart 2 (/CE1 Controlled)

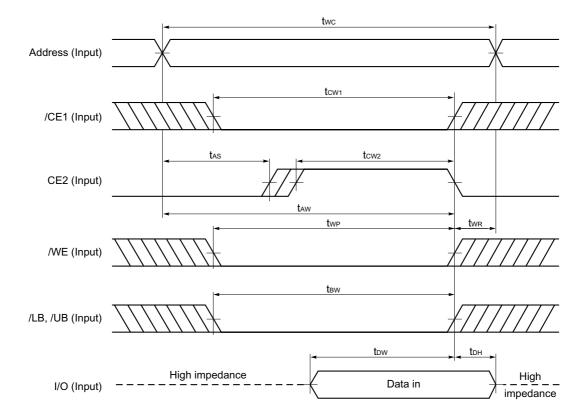


Cautions 1. During address transition, at least one of pins /CE1, CE2, /WE should be inactivated.

2. Do not input data to the I/O pins while they are in the output state.

**Remark** Write operation is done during the overlap time of a low level /CE1, /WE, /LB and/or /UB, and a high level CE2.

# Write Cycle Timing Chart 3 (CE2 Controlled)



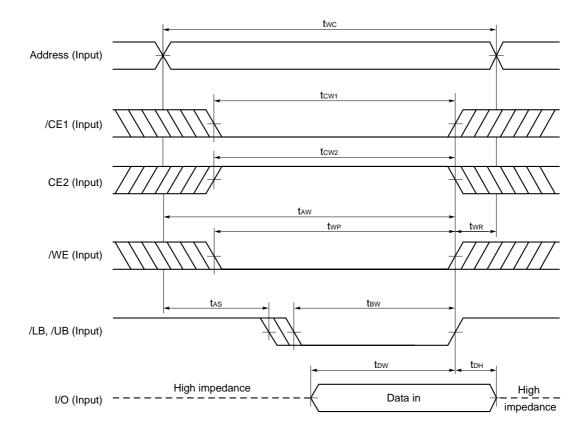
Cautions 1. During address transition, at least one of pins /CE1, CE2, /WE should be inactivated.

2. Do not input data to the I/O pins while they are in the output state.

**Remark** Write operation is done during the overlap time of a low level /CE1, /WE, /LB and/or /UB, and a high level CE2.



# Write Cycle Timing Chart 4 (/LB, /UB Controlled)



Cautions 1. During address transition, at least one of pins /CE1, CE2, /WE should be inactivated.

2. Do not input data to the I/O pins while they are in the output state.

**Remark** Write operation is done during the overlap time of a low level /CE1, /WE, /LB and/or /UB, and a high level CE2.



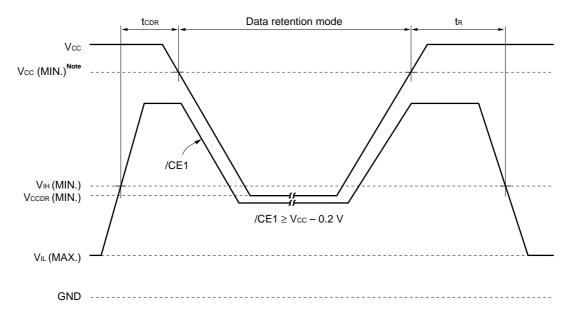
# **★** Low Vcc Data Retention Characteristics (T<sub>A</sub> = −25 to +85°C)

Parameter	Symbol	Test Condition	Vcc ≥ 2.7 V			Vcc ≥ 2.2 V μPD444012A -CxxX			Unit
			μΡD444012A -BxxX						
			MIN.	TYP.	MAX.	MIN.	TYP.	MAX.	
Data retention	Vccdr1	/CE1 ≥ Vcc - 0.2 V, CE2 ≥ Vcc - 0.2 V	1.0		3.6	1.0		3.6	V
supply voltage	Vccdr2	CE2 ≤ 0.2 V	1.0		3.6	1.0		3.6	
	Vccdr3	$/LB = /UB \ge Vcc - 0.2 V$	1.0		3.6	1.0		3.6	
		/CE1 ≤ 0.2 V, CE2 ≥ Vcc − 0.2 V							
Data retention	ICCDR1	Vcc = 1.5 V, /CE1 ≥ Vcc – 0.2 V,		0.3	3.0		0.3	3.0	μΑ
supply current		CE2 ≥ Vcc - 0.2 V							
	ICCDR2	Vcc = 1.5 V, CE2 ≤ 0.2 V		0.3	3.0		0.3	3.0	
	ICCDR3	$Vcc = 1.5 \text{ V}, /LB = /UB \ge Vcc - 0.2 \text{ V},$		0.3	3.0		0.3	3.0	
		/CE1 ≤ 0.2 V, CE2 ≥ Vcc − 0.2 V							
Chip deselection	tcdr		0			0			ns
to data retention									
mode									
Operation	tr		t <sub>RC</sub> Note			t <sub>RC</sub> Note			ns
recovery time									

Note tRC: Read cycle time

# **Data Retention Timing Chart**

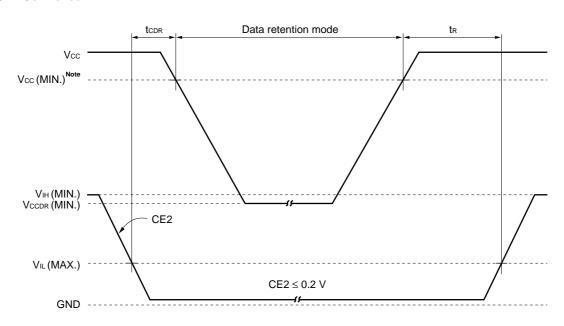
# (1) /CE1 Controlled



★ Note B version : 2.7 V, C version : 2.2 V

**Remark** On the data retention mode by controlling /CE1, the input level of CE2 must be  $\geq$  Vcc - 0.2 V or  $\leq$  0.2 V. The other pins (Address, I/O, /WE, /OE, /LB, /UB) can be in high impedance state.

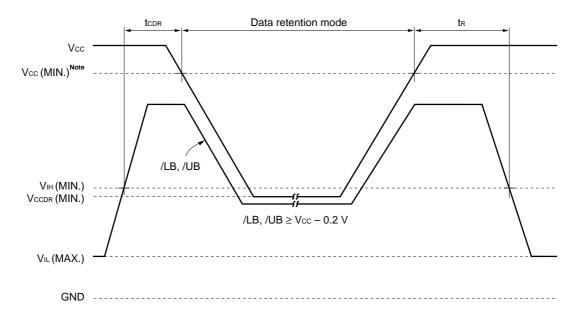
# (2) CE2 Controlled



★ Note B version : 2.7 V, C version : 2.2 V

**Remark** On the data retention mode by controlling CE2, The other pins (/CE1, Address, I/O, /WE, /OE, /LB, /UB) can be in high impedance state.

# (3) /LB, /UB Controlled

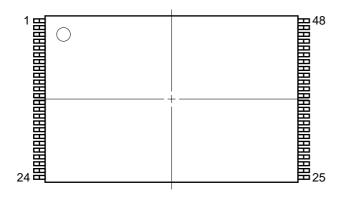


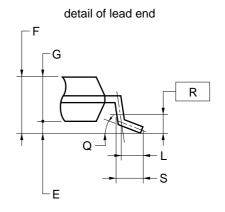
★ Note B version : 2.7 V, C version : 2.2 V

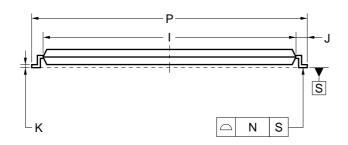
**Remark** On the data retention mode by controlling /LB and /UB, the input level of /CE1 and CE2 must be  $\geq Vcc - 0.2 \text{ V or } \leq 0.2 \text{ V}$ . The other pins (Address, I/O, /WE, /OE) can be in high impedance state.

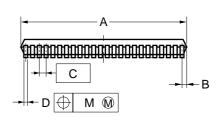
# **Package Drawing**

# 48-PIN PLASTIC TSOP(I) (12x18)









## **NOTES**

- 1. Each lead centerline is located within 0.10 mm of its true position (T.P.) at maximum material condition.
- 2. "A" excludes mold flash. (Includes mold flash: 12.4 mm MAX.)

ITEM	MILLIMETERS
Α	12.0±0.1
В	0.45 MAX.
С	0.5 (T.P.)
D	0.22±0.05
Е	0.1±0.05
F	1.2 MAX.
G	1.0±0.05
I	16.4±0.1
J	0.8±0.2
K	0.145±0.05
L	0.5
M	0.10
N	0.10
Р	18.0±0.2
Q	3°+5°
R	0.25
S	0.60±0.15
	1400V 50 M III4 4

S48GY-50-MJH1-1

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# **Recommended Soldering Conditions**

Please consult with our sales offices for soldering conditions of the  $\mu$ PD444012A-X.

# **★** Types of Surface Mount Device

 $\mu$ PD444012AGY-BxxX-MJH: 48-pin PLASTIC TSOP (I) (12×18) (Normal bent)  $\mu$ PD444012AGY-CxxX-MJH: 48-pin PLASTIC TSOP (I) (12×18) (Normal bent)

[ MEMO ]

[ MEMO ]

### NOTES FOR CMOS DEVICES

# 1 PRECAUTION AGAINST ESD FOR SEMICONDUCTORS

Note:

Strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it once, when it has occurred. Environmental control must be adequate. When it is dry, humidifier should be used. It is recommended to avoid using insulators that easily build static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work bench and floor should be grounded. The operator should be grounded using wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with semiconductor devices on it.

# 2 HANDLING OF UNUSED INPUT PINS FOR CMOS

Note:

No connection for CMOS device inputs can be cause of malfunction. If no connection is provided to the input pins, it is possible that an internal input level may be generated due to noise, etc., hence causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using a pull-up or pull-down circuitry. Each unused pin should be connected to VDD or GND with a resistor, if it is considered to have a possibility of being an output pin. All handling related to the unused pins must be judged device by device and related specifications governing the devices.

# **3** STATUS BEFORE INITIALIZATION OF MOS DEVICES

Note:

Power-on does not necessarily define initial status of MOS device. Production process of MOS does not define the initial operation status of the device. Immediately after the power source is turned ON, the devices with reset function have not yet been initialized. Hence, power-on does not guarantee out-pin levels, I/O settings or contents of registers. Device is not initialized until the reset signal is received. Reset operation must be executed immediately after power-on for devices having reset function.

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